



Sterling Machinery Equipment / Capability listing

▪ 34 Turning Centers

- 3 Okuma LB 25 CNC Turning Centers (12" Chuck, 40" Centers)
- 2 Okuma LB 35 CNC Turning Centers (15" Chuck, 50" Centers)
- 2 Okuma LB 35 CNC Turning Centers (Indexing Chuck)
- 3 Okuma Cadet CNC Turning Centers (12" Chuck, 30" Centers)
- 1 Mori-Seiki SL 45 CNC Turning Center (15" Chuck, 50" Centers)
- 2 Okuma LB 4000 CNC Turning Centers
- 2 Haas ST45L CNC Turning Centers (18" Chuck, 80" Centers with steady rests)
- 4 Okuma LC 40 CNC Turning Centers (15" Chucks)
- 1 Okuma L470 Turning Center (15" Chuck, "Chucker")
- 1 Okuma LH55 CNC Turning Center (28" Chuck, 144" center distance)
- 1 Okuma LH50 CNC Turning Center (32" Chuck, 78" center distance)
- 4 Okuma ESL10 CNC Turning Centers (12" Chuck, 30" Centers)
- 1 Okuma V100R CNC Turning Center (36" Chuck)
- 1 Okuma LB 3000 CNC Turning Center (12" Chuck)
- 2 Okuma Genos L400 CNC Turning Centers (12" Chuck)
- 2 Haas ST20 CNC Turning Centers (10" Chuck)
- 1 Haas TL-2 Tool Room Lathe Turning Center (12" Chuck)
- 1 Momentum MFB 4040 CNC Turning Center (26" Chuck)
- 1 Okuma Multus U4000 1SW & 2SW Multitasking Machine

▪ 16 Machining Centers

- 1 Haas Mini-Mill (12" x 16" table)
- 1 Haas VF/1 V.M.C. (14" x 26" table)
- 1 Haas VF/2 V.M.C. (14" x 36" table)
- 4 Haas VF/5 V.M.C. (23" x 52" tables)
- 1 Okuma 3VA V.M.C. (17" x 30" table)
- 2 Okuma MA-500H II H.M.C.'s (2, 20" sq. pallets)
- 2 Okuma MA-600H II H.M.C.'s (2, 24" sq. pallets)
- 1 Haas VF/10 V.M.C. (28" x 120" table)
- 2 Haas EC-1600 H.M.C.'s (32" round pallets)
- 1 Haas TM-3P Tool Room Mill V.M.C. (14.5" x 58" table)

▪ 7 Grinders

- 1 Okuma GP34 C.N.C. O.D. Grinder (12" swing x 40" length)
- 1 Okuma GP36 C.N.C. O.D. Grinder (14" swing x 50" length)
- 1 Heald #72A Internal Grinder (25" swing x 20" length)
- 2 Heald #273A Internal Grinders (15" swing x 12" length)
- 1 Blanchard 36" Rotary Surface Grinder
- 1 Ecotech Cylindrical Grinder(118" length)



Sterling Machinery Equipment / Capability listing continued

- **4 Broaches**
 - 1 American Broach (10 ton)
 - 1 Lapointe Horizontal Broaching Machine
 - 2 Colonial Horizontal Broaches

- **4 Automatic Saws**
 - 1 H105A HemSaw
 - 1 1000AH HemSaw
 - 2 1270 Wells Saws

- **Deburring**
 - 4 Downdraft deburring units
 - 1 Automatic parts washer
 - 1 Vibratory machine
 - 1 Pangborn Rotoblaster